

[0022] The selective metallization 12 creates first conductive traces 14 over the substrate 10.

[0023] Next, as illustrated in FIGS. 1E and 1F, second conductive areas 16A, 16B are created over the substrate 10 directly in contact with at least parts of the first conductive traces 14.

[0024] At FIG. 1E, a second layer 21 of conductive material 20 is deposited over at least a portion of the metallization 12 which is on the first upper surface portion 11' of the first layer 11 of material 2.

[0025] The conductive material 20 may be, for example, indium tin oxide (ITO). The indium tin oxide may have been applied, for example, using magnetron sputtering or heat transfer printing. The indium tin oxide may be transparent.

[0026] In the illustrated example the second layer 21 of conductive material 20 contacts directly the metallization 12 on the first upper surface portion 11' of the first layer 11 of material and also contacts directly the first layer 11 of material 2 that remains in the first state and has not received any metallization 12.

[0027] At FIG. 1F, the second layer 21 of conductive material 20 is patterned. The second layer 21 of conductive material 2 is selectively removed to create vias 18 through the conductive material 2 at least to the first layer 11 of material 2. The vias 18 create separated second conductive areas 16A, 16B which are separated by a non-conductive gap provided by a via 18.

[0028] The patterning of the second layer 21 of conductive material 20 may be achieved using a laser, for example, to ablate the conductive material 20.

[0029] The patterning of the second layer 21 of conductive material 20 may, for example, use an ultraviolet (e.g. 350 nm) laser.

[0030] The laser may be used at a power and duration sufficient to completely remove the second layer 21 of conductive material 20 but of insufficient power and duration to remove the first layer 11 of material.

[0031] The patterning of the second layer 21 of conductive material 20 creates an apparatus 30.

[0032] The apparatus 30 comprises: a substrate 10; a material 2 configured to respond to irradiation to convert to a irradiated state in which it functions, where it has been irradiated, as a substrate for metallization; first conductive traces 12 formed by metallization over portions of the material 2; and patterned second conductive areas 16A, 16B formed over the substrate 10 and directly in contact with at least parts of the first conductive traces 12.

[0033] The selective irradiation of the first layer 11 of the material 2 enables selective metallization 12 while retaining a lower portion of the first layer 11 of the material 2 as a dielectric layer that physically separates the metallization 12 from the substrate 10. The first layer 11 of the material 2 physically separates the metallization 12 from the substrate 10 and separates the second conductive areas 16A, 16B from the substrate 10.

[0034] In some embodiments, the first conductive traces 14 may be connected to the conductive areas 16A, 16B to define electric circuits for sensing changes in capacitance between the conductive areas 16A, 16B. This enables the apparatus 30 to be used as a capacitive touch sensor.

[0035] At FIG. 1G, a protective layer 22 is deposited over the upper surface of the apparatus 30. The protective layer covers the via 18 and the patterned second layer 21.

[0036] The protective layer 22 protects the second layer 21 from abrasion.

[0037] The protective layer 22 may also fill vias 18 and forms a capacitor dielectric positioned between plates of a capacitor defined by the separated second conductive areas 16A, 16B.

[0038] The protective layer 22, if present, may, for example, be formed from an oxide such as, for example, silicon dioxide.

[0039] Various different compositions may be used for material 2.

[0040] For example, the material 2 may comprise a reducing agent dispersed in a dielectric medium that provides for metallization in the second state. The reducing agent may be exposed in the second state following the selective irradiation. When metallization occurs, the exposed reducing agent may preferentially accelerate reduction of metal ions to form elemental metal. The dielectric medium may, for example, be a polymer or plastics. The material 2 may be deposited as a spray, for example, of liquid droplets.

[0041] For example, the material 2 may comprise metal oxide dispersed in a dielectric medium. The dielectric medium enables the material 2 to operate as a dielectric in the first state before irradiation. The metal oxide enables the material 2 to act as a substrate for metallization in the second state after irradiation. The metal oxide may for example be a transition metal oxide. The metal oxide may for example be a multi-metal oxide, that is, an oxide that includes at least two different metals. The two different metals may be transition metals. The dielectric medium may, for example, be a polymer or plastics. The material 2 may be deposited as a spray, for example, of liquid droplets.

[0042] For example, the material 2 may comprise an accelerator (catalyst) dispersed in a dielectric medium that provides for metallization in the second state. The dielectric medium may, for example, be a polymer or plastics. The material 2 may be deposited as a spray, for example, of liquid droplets.

[0043] One example of a suitable accelerator is  $AM_xB_yO_z$  where A is one or more elements selected from Groups 10 and 11 of the Periodic Table, M is one or more metal elements in oxidation state 3+ selected from the group consisting of Fe, Co, Mn, Al, Ga, In, Ti and rare earth elements, O is oxygen, B is boron,  $x=0$  to 2,  $y=0.01$  to 2 and  $z=1$  to 4.

[0044] Another suitable accelerator is  $A'M''_mB'_nO_n$  where A' is one or more elements selected from Groups 9, 10 or 11 of the Periodic Table, M' is one or more metal elements selected from the group consisting of Cr, Mo, W, Se, Te and Po, O is oxygen,  $m=0.01$  to 2 and  $n=2$  to 4.

[0045] For example, the material 2 may comprise spinel-structure oxides ( $CuCr_2O_4$ ) dispersed in a dielectric medium that provides for metallization in the second state. The dielectric medium may, for example, be a polymer or plastics. The material 2 may be deposited as a spray, for example, of liquid droplets.

[0046] For example, the material 2 may comprise a heavy metal mixture oxide spinel, or a copper salt such as, for example, copper chromium oxide spinel.

[0047] The dielectric medium may, for example, be a polymer or plastics. The material 2 may be deposited as a spray, for example, of liquid droplets.

[0048] FIGS. 2A-2E illustrate an example of how the method used in FIGS. 1A to 1G may be used to create a cover housing 36 for an electronic device. In this example, the cover